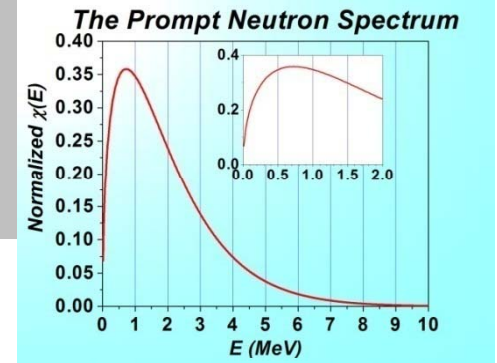


# Controlled Fission

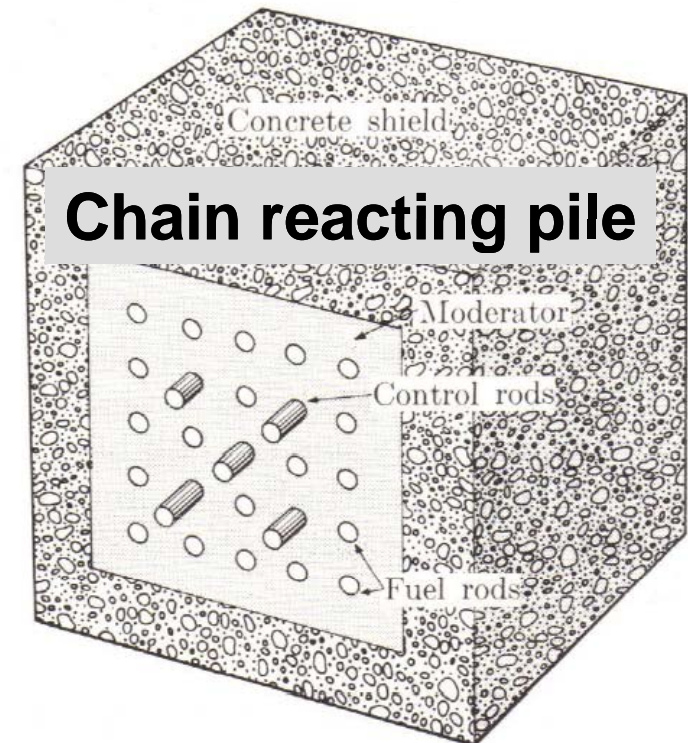


- $^{235}\text{U} + n \rightarrow X + Y + \nu n$  ← Fast second generation neutrons
- Moderation of second generation neutrons ► Chain reaction.
- Water,  $\text{D}_2\text{O}$  or graphite moderator.
- Ratio of number of “neutrons” (fissions) in one generation to the preceding  $\equiv k_\infty$  (neutron reproduction or multiplication factor).

Infinite medium (ignoring leakage at the surface).

- $k \geq 1$  ► Chain reaction.
- $k < 1$  ► subcritical.
- $k = 1$  ► critical system.
- $k > 1$  ► supercritical.

For steady release of energy (steady-state operation) we need  $k = 1$ .

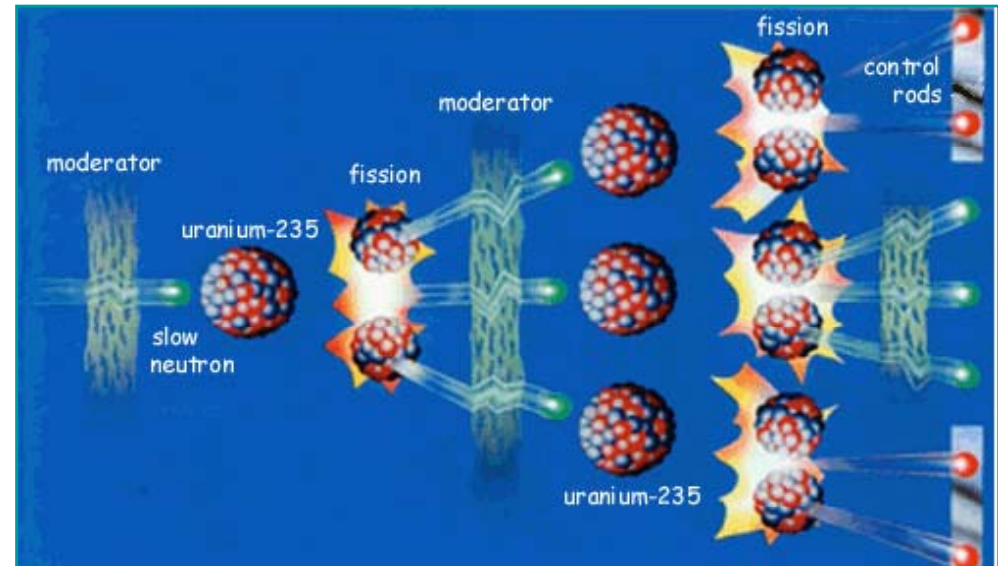
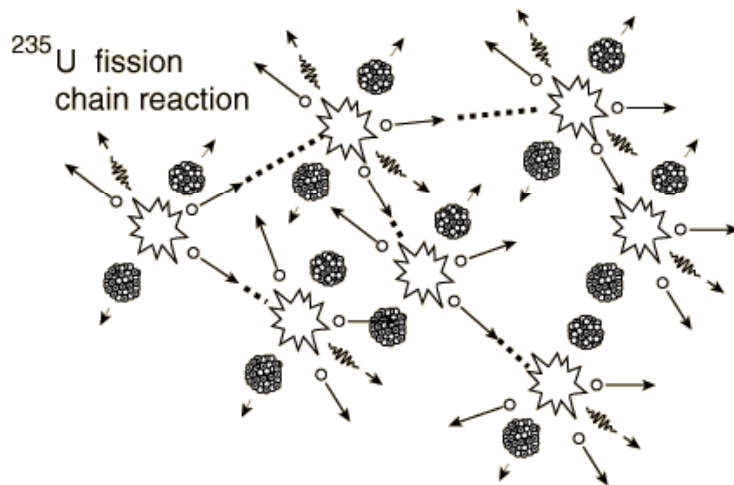


# Controlled Fission

- Average number of all neutrons released per fission  
→  $\nu$  (for thermal neutrons, 0.0253 eV).

- $^{233}\text{U}$  : 2.492
- $^{235}\text{U}$  : 2.418
- $^{239}\text{Pu}$  : 2.871
- $^{241}\text{Pu}$  : 2.927

Fissile



Not all  $\nu$  neutrons will subsequently cause fission...!

- Reactor is critical ( $k_{eff} = 1$ ): rate of neutrons produced by fission = rate of neutrons absorbed + leaked.

# Controlled Fission

$^{235}\text{U}$  thermal cross sections

$$\sigma_{\text{fission}} \approx 584 \text{ b.}$$

$$\sigma_{\text{scattering}} \approx 9 \text{ b.}$$

$$\sigma_{\text{radiative capture}} \approx 97 \text{ b.}$$

**Check numbers!**



Probability for a thermal neutron to cause fission on  $^{235}\text{U}$  is

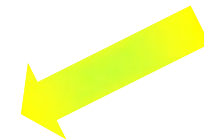
$$\approx \frac{\sigma_f}{\sigma_f + \sigma_\gamma} = \frac{1}{1 + \alpha}$$

**Not all  $\nu$  neutrons will subsequently cause fission...!**

If each fission produces an average of  $\nu$  neutrons, then the mean number of **fast** fission neutrons produced **per thermal neutron** =  $\eta$

$$\eta = \nu \frac{\sigma_f}{\sigma_a} = \nu \frac{\sigma_f}{\sigma_f + \sigma_\gamma} = \frac{\nu}{1 + \alpha}$$

$$\eta < \nu$$



# Controlled Fission

- **Assume natural uranium:**  
99.2745%  $^{238}\text{U}$ , 0.7200%  $^{235}\text{U}$ .

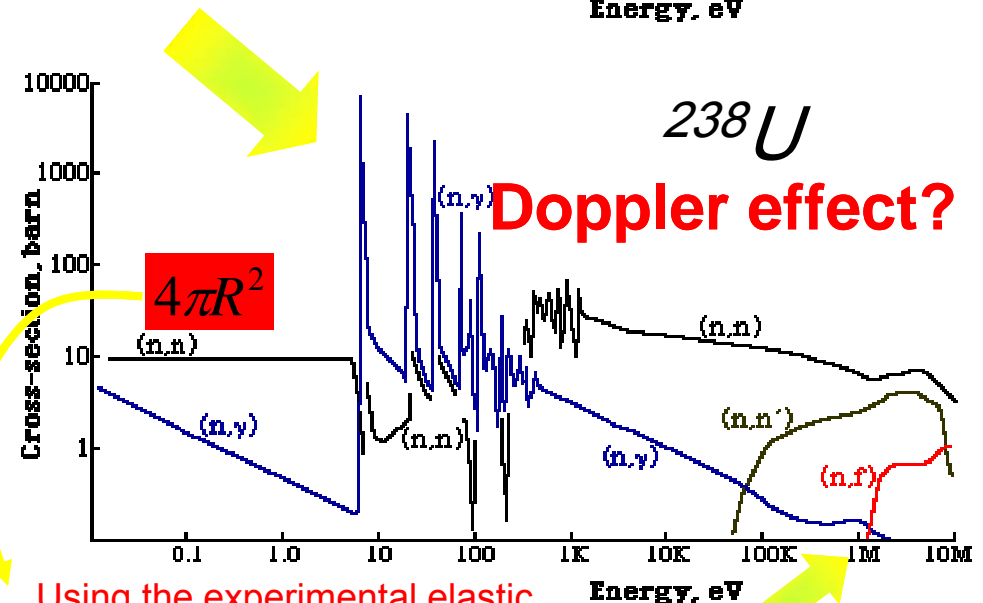
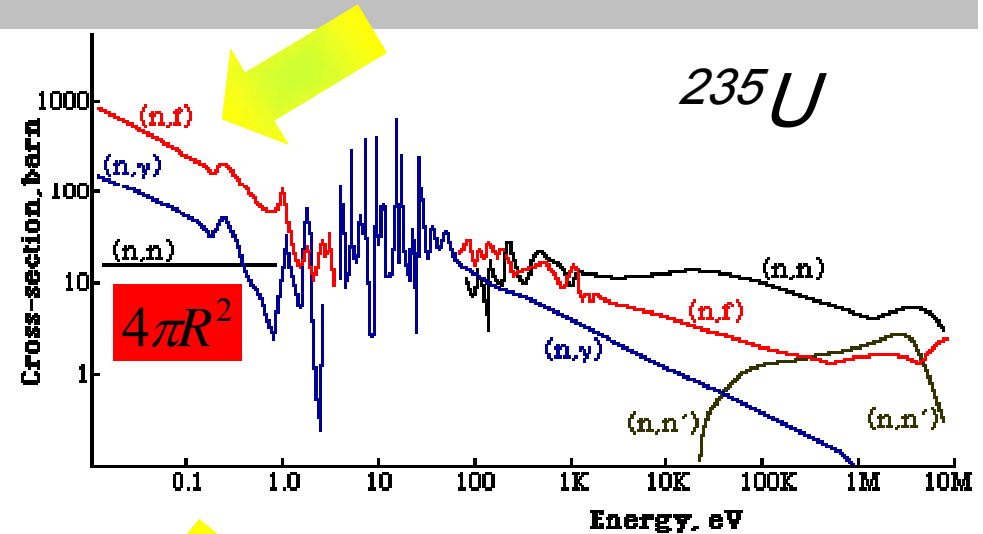
Thermal  $\sigma_f = 0 \text{ b}$       Why?      584 b  
 Thermal  $\sigma_\gamma = 2.75 \text{ b}$       97 b

$$\Sigma = \Sigma_x + \Sigma_y = N_x \sigma_x + N_y \sigma_y$$

$$= (\gamma_x \sigma_x + \gamma_y \sigma_y) N$$

- $\Sigma_f / N = (0.992745)(0) + (0.0072)(584) = 4.20 \text{ b.}$

- $\Sigma_\gamma / N = (0.992745)(2.75) + (0.0072)(97) = 3.43 \text{ b.}$



Using the experimental elastic scattering data the radius of the nucleus can be estimated.

# Controlled Fission

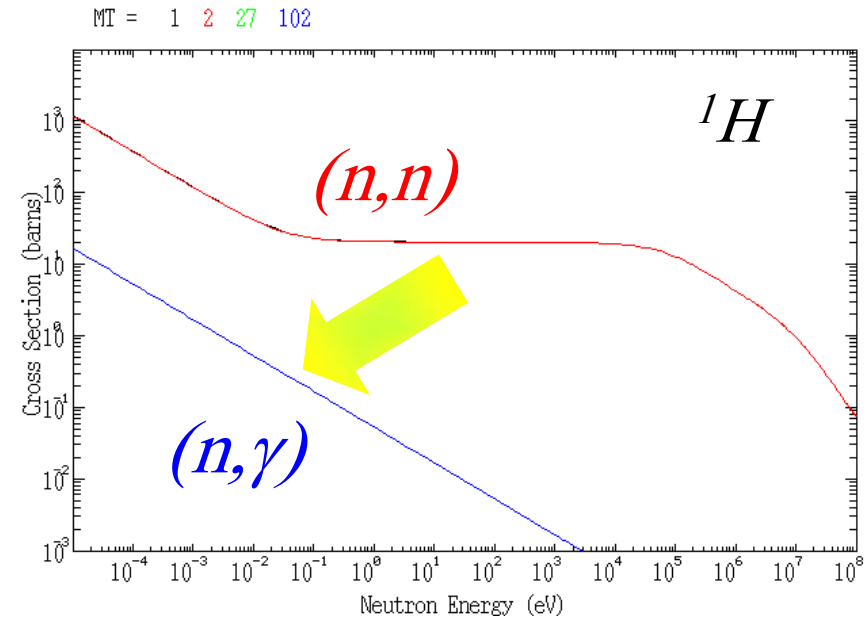
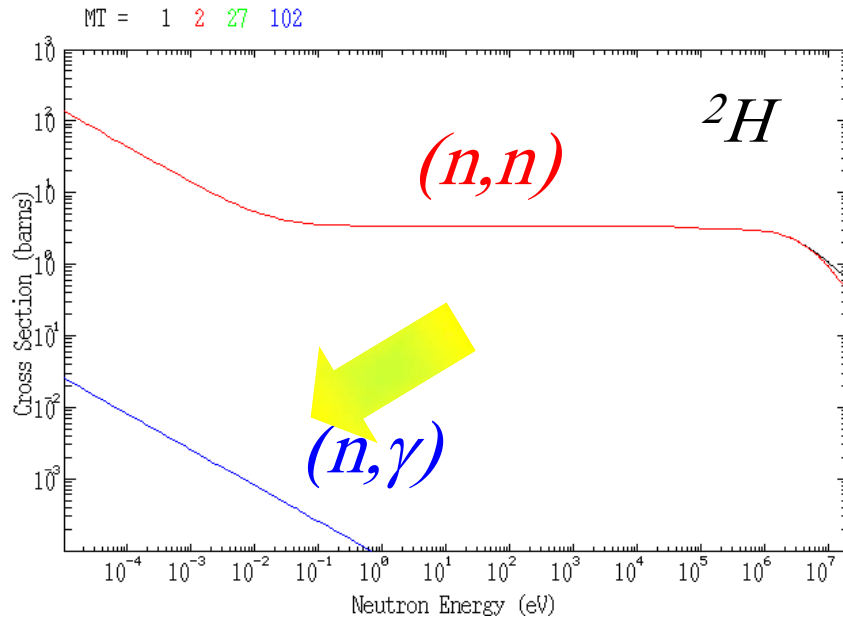
- Probability for a thermal neutron to cause fission in **natural uranium**

$$= \frac{4.20}{4.20 + 3.43} = 0.55$$

Compare to pure  $^{235}\text{U}$  and to 3% enriched fuel.

- If each fission produces an average of  $\nu = 2.4$  neutrons, then the mean number of fast fission neutrons produced per thermal neutron =  $\eta = 2.4 \times 0.55 \approx 1.3$
- This is close to 1. If neutrons are still to be lost, there is a danger of losing criticality. (Heavy water?).
- For **enriched uranium** ( $^{235}\text{U} = 3\%$ )  $\eta = \text{?????}$  ( $> 1.3$ ). (Light water?).
- In this case  $\eta$  is further from 1 and allowing for more neutrons to be lost while maintaining criticality.

# Moderation (to compare x-section)



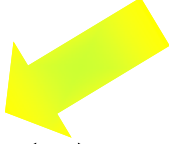
**Timeout..!**

- Resonances?
- $^3\text{H}$  production.

# Controlled Fission

## HW 11

• Verify

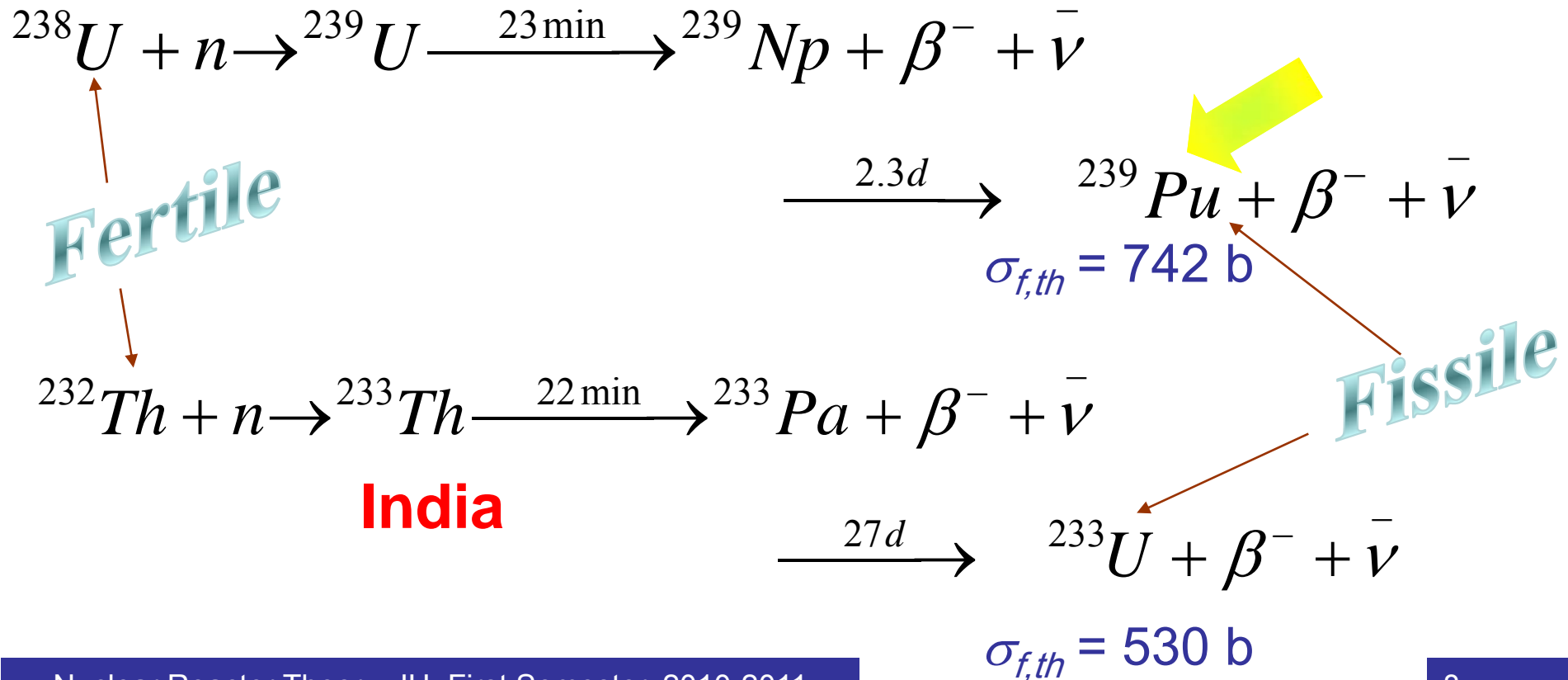
$$\eta = \frac{1}{\Sigma_a} \sum_i \nu(i) \Sigma_f(i)$$


- Comment on the calculation for thermal neutrons and a mixture of fissile and non-fissile materials, giving an example.
- Comment for fast neutrons and a mixture of fissionable materials, giving an example.

# Conversion and Breeding

Timeout..!

**Converters:** Convert non-thermally-fissionable material to a thermally-fissionable material.





# Conversion and Breeding

Timeout..!

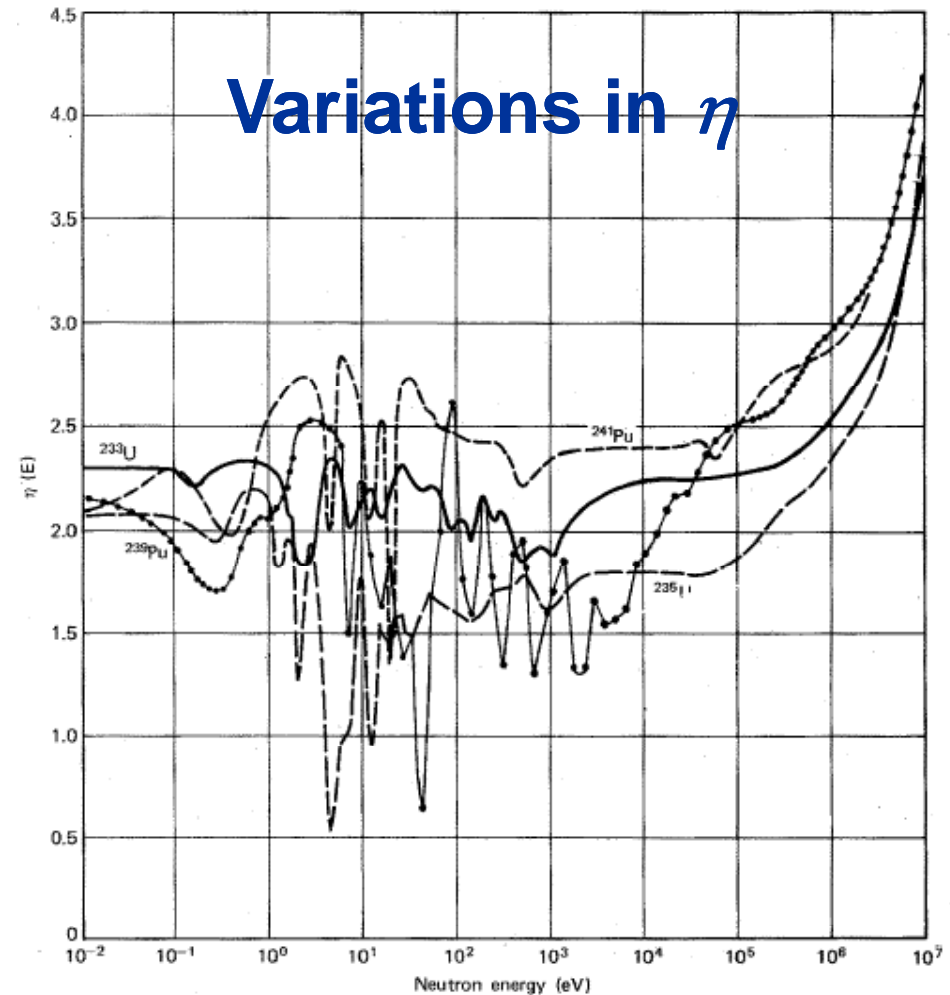
Delicate neutron economy....!

- If  $\eta = 2$  ► Conversion and fission possible.
- If  $\eta > 2$  ► Breeder reactor.
- $^{239}\text{Pu}$ . Thermal neutrons ( $\eta \sim 2.1$ ) ► hard for breeding.  
Fast neutrons ( $\eta \sim 3$ ) ► breeding ►  
fast breeder reactors.
- After sufficient time of breeding, fissile material can be easily (chemically) separated from fertile material.  
Compare to separating  $^{235}\text{U}$  from  $^{238}\text{U}$ .
- Reprocessing.

# Controlled Fission

Timeout..!

- Note that  $\eta$  is greater than 2 at thermal energies and almost 3 at high energies.
- These “extra” neutrons are Used to convert fertile into fissile fuel.
- **Plutonium economy.**
- **India and thorium.**
- Efficiency of this process is determined by neutron energy spectrum.



# Controlled Fission

Timeout..!

- **Conversion ratio** CR is defined as the average rate of fissile atom production to the average rate of fissile atom consumption.
- For LWR's  $CR \cong 0.6$ .
- CR is called BR for values  $> 1$  (fast breeder).
- They are called “fast” because primary fissions inducing neutrons are fast not thermal, thus  $\eta > 2.5$  but  $\sigma_f$  is only a few barns.
- Moderator??

# Controlled Fission

- $N$  **thermal** neutrons in one generation **have produced so far  $\eta N$  fast neutrons**.
- Some of these **fast** neutrons can cause  $^{238}\text{U}$  fission ► more fast neutrons ► **fast fission factor** =  $\varepsilon$  (= 1.03 for natural uranium).
- **Now we have  $\varepsilon\eta N$  fast neutrons**.
- We need to moderate these fast neutrons ► use graphite as an example ► for 2 MeV neutrons we need **???** collisions. **How many for 1 MeV neutrons?**
- The neutron will pass through the 10 - 100 eV region during the moderation process. This energy region has many **strong**  $^{238}\text{U}$  capture resonances (up to **?????** b) ► Can not mix uranium and moderator.
- In graphite, an average distance of 19 cm is needed for thermalization ► the **resonance escape probability**  $p$  ( $\approx 0.9$ ).

# Controlled Fission

- **Now we have  $p\varepsilon\eta N$  thermal neutrons.**
- Moderator must not be too large to capture thermal neutrons; **when thermalized, neutrons should have reached the fuel.**
- Graphite thermal cross section = 0.0034 b, but there is a lot of it present.
- Capture can also occur in the material encapsulating the fuel elements (clad).
- The **thermal utilization factor**  $f$  ( $\approx 0.9$ ) gives the fraction of thermal neutrons that are actually available for the fuel.
- **Now we have  $fp\varepsilon\eta N$  thermal neutrons**, could be  $>$  or  $<$   $N$  thus determining the criticality of the reactor.

$$k_{\infty} = fp\varepsilon\eta \quad \text{The four-factor formula.}$$

$$k = k_{eff} = fp\varepsilon\eta(1 - l_{fast})(1 - l_{thermal})$$

Fractions lost at surface

# Controlled Fission

$$k_{\infty} = f p \varepsilon \eta, \quad k_{eff} = f p \varepsilon \eta P_{non-leak}$$

- Fast from thermal,  $\eta = \frac{1}{\Sigma_a} \sum_i \nu(i) \Sigma_f(i)$  as defined in HW 11.
- Fast from fast,  $\varepsilon$ .
- Thermal from fast,  $p$ .

- Thermal available for fuel  $f = \frac{\Sigma_a^{fuel}}{\Sigma_a^{fuel} + \Sigma_a^{clad} + \Sigma_a^{moderator} + \Sigma_a^{rods} + \Sigma_a^{poison} + \dots}$

## Thinking QUIZ

- For each thermal neutron absorbed, how many fast neutrons are produced? Will need this when discuss two-group diffusion.